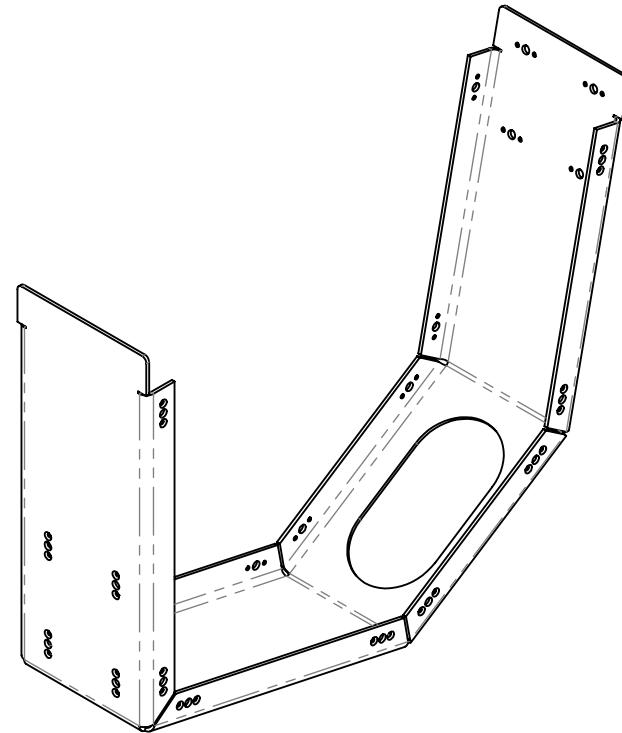
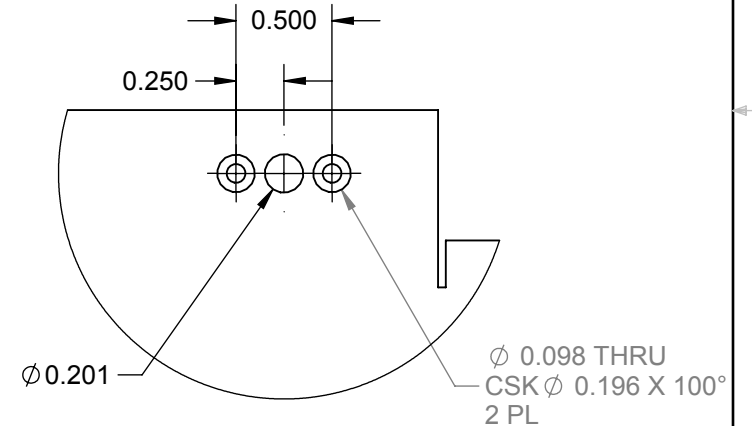
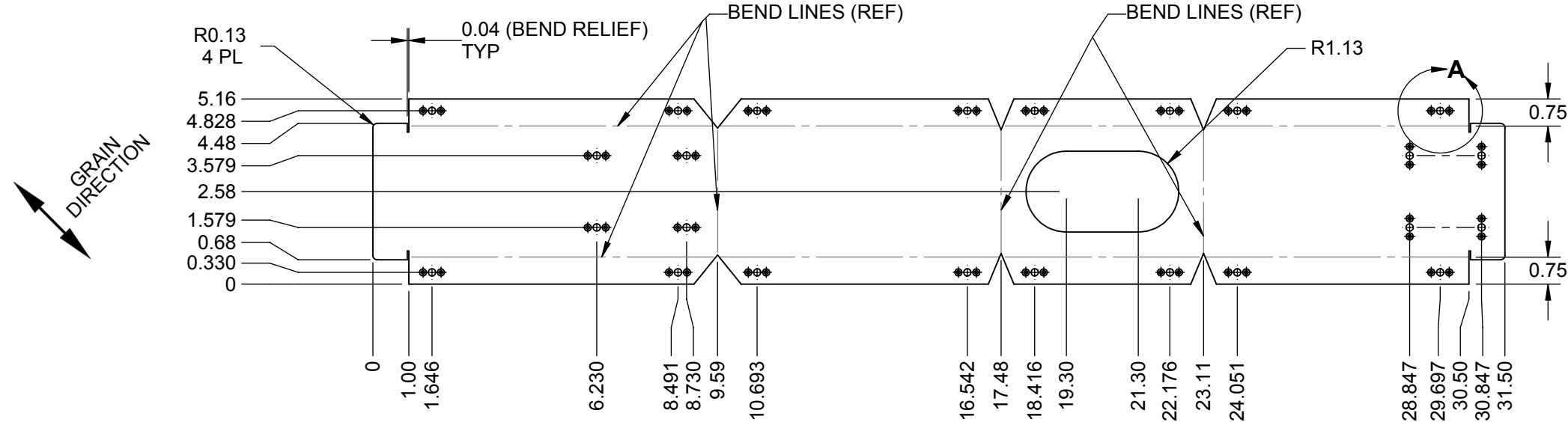


SECTION A-A  
SCALE 2X



D5024-1 INSTRUMENT PANEL CAP  
(MAKE FROM D5024-1F)



DETAIL A  
SCALE 4X  
24 PL

- NOTES:
- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.080 THICK  
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027  
(REF. DART SPEC. M6061T6S.080)
  - 2) FINISH: D5024-1: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1,  
D5024-1F: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: 1.15 lbs
  - 8) ALL NON-DIMENSIONED FEATURES CONTROLLED BY CAD FILE "D5024-1F-A.DXF"

D5024-1F FLAT PATTERN

PRELIMINARY ISSUE

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AP	DRAWING NO. D5024	REV. A6 SHEET 2 OF 2
MFG. APPR.	DD	TITLE INSTRUMENT PANEL CAP	SCALE NTS
APPROVED		COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DE APPR.			
DATE	13.12.13		